

Key-Locking Internal Locking

		REVISIONS			
ZONE	REV.	DESCRIPTION	DATE	APPROVED	



Key

0.120

Swaged in Groove to Produce Internal Thread Lock

External Thread Pitch

Internal Thread Pitch

8-32

2-56

Suggested Drill Bit Size

0.1360 (#29)



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		Internal		NAME	DATE
		TH. STANDARD : ANSI/ASME		DRAWN	
		ACRONYM: UNC		CHECKED	
		ROTATION: Right-Hand		ENG APPR.	
		External		MFG APPR.	
		TH. STANDARD : ANSI/ASME		Q.A.	
		ACRONYM: UNC			
		ROTATION: Right-Hand			
		MATERIAL FINISH			
		Stainless Steel Type A286	COMMENTS:		
NEXT ASSY	USED ON	PART NUMBER			
		35L8C-7RH8-02-01			
APPLICATION		DO NOT SCALE DRAWING			



**17-B KENTUCKY AVENUE
PATERSON, NEW JERSEY 07503
TEL: 973-684-4010 FAX: 973-684-3095
email: TechSupport@industrialhardware.com
www.industrialhardware.com**

SIZE	DWG. NO.	REV.
A		
SCALE:1:8	WEIGHT:	SHEET 1 OF 1