

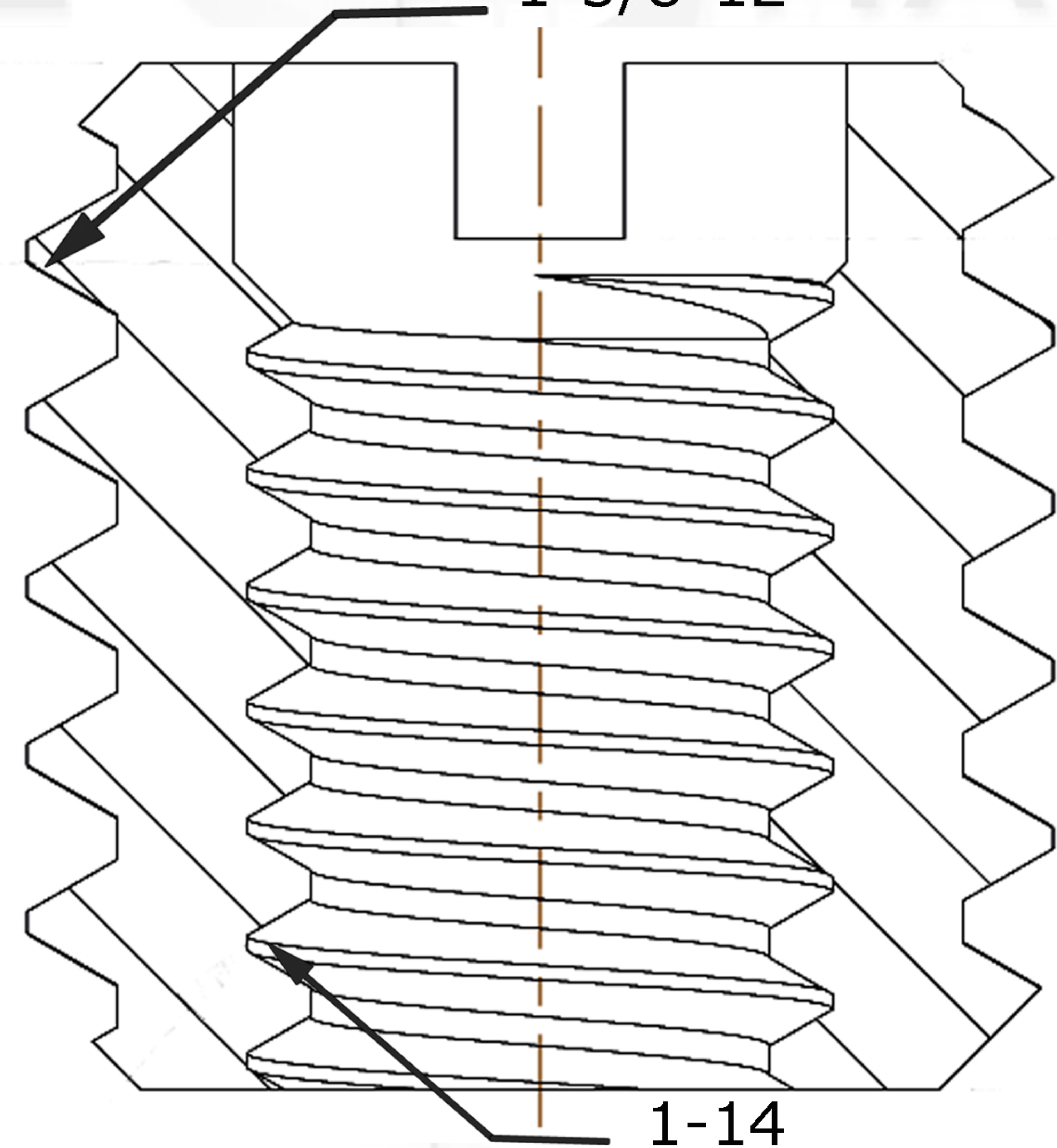
SwiftSert Free-Running Slotted

ZONE		REV.	REVISIONS	DATE	APPROVED
			DESCRIPTION		



1.250

External Thread Pitch
1-3/8-12



1-14

Internal Thread Pitch

Suggested Drill Bit Size



1.2813 (1-9/32)

PROPRIETARY AND CONFIDENTIAL

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		Internal		NAME	DATE
		TH. STANDARD : ANSI/ASME		DRAWN	
		ACRONYM: UNS		CHECKED	
		ROTATION: Right-Hand		ENG APPR.	
		External		MFG APPR.	
		TH. STANDARD : ANSI/ASME		Q.A.	
		ACRONYM: UNF			
		ROTATION: Right-Hand			
		MATERIAL FINISH			
		Carbon Steel 12L14			
NEXT ASSY	USED ON	PART NUMBER		COMMENTS:	
		35L9C-99WJ-100-05			
APPLICATION		DO NOT SCALE DRAWING			



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SIZE	DWG. NO.	REV.
A		
SCALE:1:8	WEIGHT:	SHEET 1 OF 1