

PROPRIETARY AND CONFIDENTIAL

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			DIMENSIONS ARE IN INCHES		
			TOLERANCES:	DRAWN	
			FRACTIONAL ± 1/64" ANGULAR: MACH ± 1°BEND ± 1°	CHECKED	
			TWO PLACE DECIMAL ±.01" THREE PLACE DECIMAL ±.005" CONCENTRICITY T.I.R. = .005"	ENG APPR.	
				MFG APPR.	
				Q.A.	
			MATERIAL FINISH		
			Plain (unfinished) Steel	COMMENTS:	
	NEXT ASSY	USED ON	PART NUMBER 78A-UBD-3000-P		
	APPLICATION		DO NOT SCALE DRAWING		





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SIZE	DWG.	NO.			RI
SCAL	E:1:8	WEIGHT:	17.2	SHEET 1 OF 1	